



Mitsubishi Slave Cylinder MD748617 Modification

This instruction applies to twin clutches using Mitsubishi slave cylinder-MD748617. Mitsubishi Evo 4-9MR, Mazda FD3S, Honda S2000 AP1, AP2, and Honda NSX NA1, NA2

Since early 2007, an oil leak from the air bleeder valve has been reported several times after it was modified based upon the instructions provided by us. The cause of the leak turned out to be the new height of the bleeder base described "L" in the diagram below. The height of the bleeder base has been increased by several millimeters and the top of the air valve does not reach the seal bottom without further modification.

IF your clutch kit comes with this new slave cylinder, please modify the cylinder as follows.

Modification of the base (where stock clutch hose is attached)

1. Measure the height of the base "L" with calipers.
2. If "L" is 16mm, modify the height of the base by shaving of 3-4mm. Then insert the air bleeding screw.
3. If "L" is 12-13mm, no modification is necessary. Insert the air bleeding screws.

